



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3101-58-1-1
Job Sheet 180667



Part No: RBW109-3101-58-1-1

Job Qty: 5 ea

Part Name: Hammer, Steel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	5 pcs	8/20/18	8/20/18	0.00	5.00	Small Fab-9		MCC
110	QC	5 pcs	8/20/18	8/20/18	0.00	0.00	QC5		SB
130	Packaging	5 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3		SB
140	QC21-SA	5 Ea	8/20/18	8/20/18	0.00	0.00	QC21		CA 102

Part Op 90 - See engineering for epoxy deviation. Was DP460 NOW IS LOCTITE CLEAR
Descriptions: 100 - 1-Assemble as per DWG RBW109-3101-58-1 Sheet 2-2-Epoxy -5 shaft into -3 hammer head and -7 handle -
LOCTITE CLEAR EPOXY M 138855 EXP: 19/04/23 ***8hr. cure time*** Start time 8:00am End time 7:00am
130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-1-3	Hammer Head	5 Ea (1 ea)	90-Start up Operation	5077488
RBW109-3101-58-1-5	Shaft	5 Ea (1 ea)	90-Start up Operation	5103037
RBW109-3101-58-1-7	Handle	5 Ea (1 ea)	90-Start up Operation	5115571

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW109-3101-58-1-3	5	14	0
	RBW109-3101-58-1-5	5	9	0
	RBW109-3101-58-1-7	5	0	0

Part Specifications

Specifications could not be found.



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Plex 7/23/18 8:17 AM dart.logan.david

Container No: S121282



Part: RBW109-3101-58-1-1

Job No: 180667

Serial No/Batch: S121282

Revision: 3

Inspector:

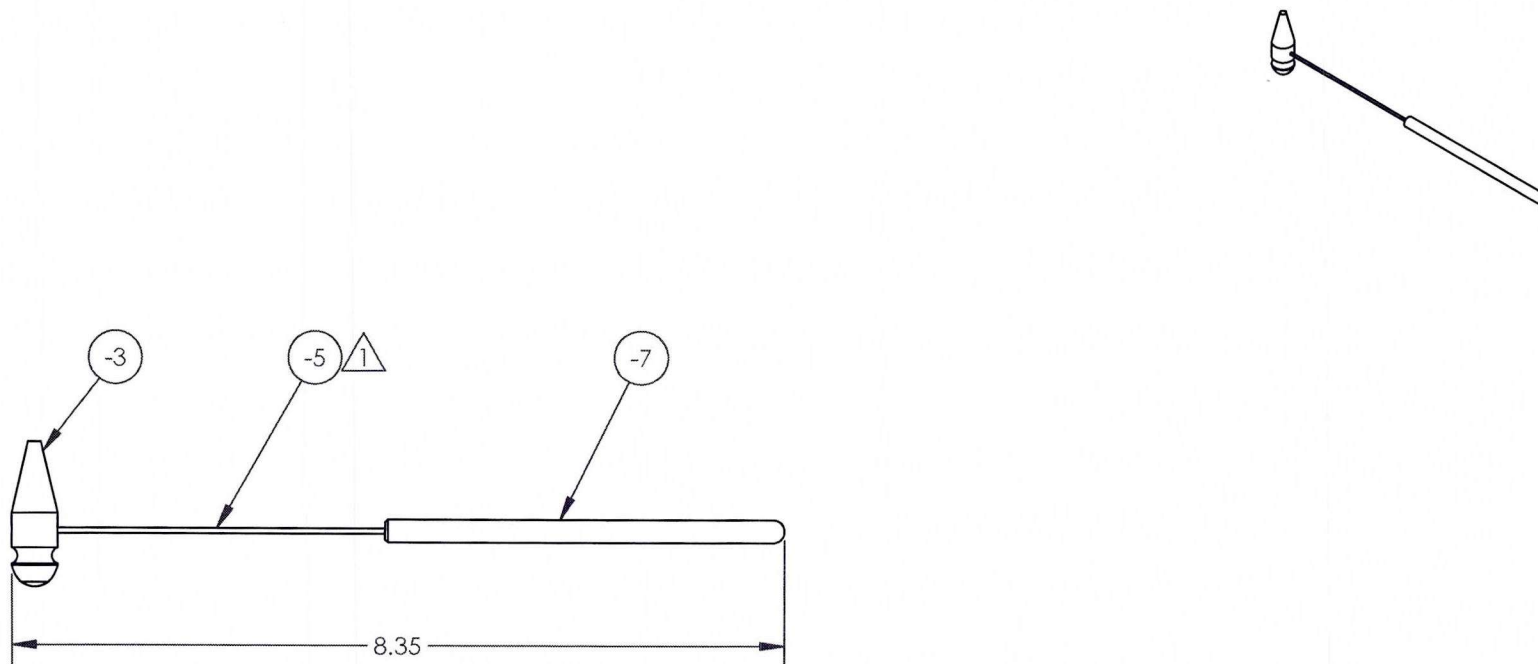
Exp Date:

Instructions:

Date: 10/25/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	16-0212	-1 CHD DWG TO SHEET METAL TOLERANCE.			11/4/2016	RJC JAG



NOTE:

① EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

①
HAMMER, STEEL

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1-1	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:2	DATE 3/12/2015 SHEET 2 OF 5